

R T SERIES

**ROTARY
TILLER**

Operating and Maintenance Manual



TABLE OF CONTENTS

1. PRODUCT WARRANTY.....	3
2. CHECKLIST Dealer's File Copy.....	4
Customer's File Copy.....	5
3. INTRODUCTION.....	6
4. SPECIFICATIONS.....	7
5. SAFETY.....	8
5.1 Mandatory Safety shutdown Procedure.....	9-10
6. OPERATION.....	11
6.1 Forward.....	11
6.2 Attaching to and Detaching from a Host Machine.....	11
6.3 Preparing to Till.....	12
6.4 Starting the Tilling.....	12
6.5 Advancing the Tiller.....	12
6.6 Ending the Tilling.....	12
7. DAILY MAINTENANCE.....	13
7.1 Tine Removal and Replacement.....	14
7.2 Changing a Rotor.....	14
8. PARTS	
Tiller Drawing & Parts List.....	16-17
Danfoss Motor OMV Parts List.....	18
Eaton Motor 6000 Parts List.....	19
9. HOST KITS	
Tiller Host Kits	20

1. PRODUCT WARRANTY



PURPOSE OF POLICY

The policy covers correction of defects in workmanship and/or materials called to the attention of Coneqtec/Universal and is subject to all conditions of the warranty.

STATEMENT OF WARRANTY

Coneqtec/Universal warrants its products for up to one year from the purchase date when correctly used under normal operating conditions. Coneqtec/Universal makes no other warranty expressed or implied.

This warranty shall not apply to any products that have been altered, changed or repaired in any manner whatsoever. Nor shall it apply to any product which has been subject to misuse, negligence or accident.

The exclusive and sole remedy for breach of contract (including breach of any express or implied warranty) shall be limited to repair, modification or replacement at the sole discretion of Coneqtec/Universal, of non-conforming products as aforesaid. Coneqtec/Universal shall not in any event be liable to anyone. Faulty or suspect parts must be returned to Coneqtec/Universal at user's cost.

GENERAL

Coneqtec/Universal reserves the right to make changes or improvements in design or construction of any part without incurring the obligation to install such changes on any unit previously delivered.

WARRANTY PARTS & LABOR PROCEDURES

WARRANTY PARTS & LABOR POLICY

Warranty parts credits will be allowed for the replacement parts that prove in the company's judgment to be defective in material or workmanship on machines sold to the original purchaser. No consideration whatsoever will be made on used, second-hand, altered or rebuilt machinery.

Only genuine Coneqtec/Universal parts will be used in correction of defective products. Any parts used that are not of Coneqtec/Universal origin will not be warranted unless prior Coneqtec/Universal approval has been granted.

Warranty labor will be paid at \$40 per hour based on flat rates established by Coneqtec/Universal; however, no mileage or mileage time will be reimbursed.

Warranty will not be paid if the dealer is not capable of doing the testing that is required by Coneqtec/Universal (this pertains to hydraulic testing and the use of pressure testing equipment) to determine the location or source of the problem.

OWNER RESPONSIBILITY

Every owner is responsible for the machine's proper use and maintenance. Parts that are simply worn out through normal wear and tear, or abused or damaged due to lack of maintenance or adjustment are not subject for warranty consideration.

DEALER RESPONSIBILITY

Coneqtec/Universal requires that the dealership has a service center that is staffed and has the ability to setup and do pre-delivery on all units prior to delivery and to do testing that is required by Coneqtec/Universal in the event that there is a problem with the machine.

It is also required that the dealers instruct the customer on the proper operation and safety procedures.

WARRANTY PROCEDURE

Warranty will not be considered on the following unless it can be proved there is negligence in workmanship or materials.

Wear items such as pics, pic blocks, blades and cutters.

Hoses that have been worn or damaged by use.

PROCEDURE FOR CLAIM

Prior to starting any warranty work please call Coneqtec/Universal for approval and notification of flat rate allowances. All warranty claims must be received within thirty days of warranty repair in order to be a valid warranty claim. Otherwise warranty claim will be denied. A copy of the parts invoices and shop work orders must be submitted with the warranty form, and the form must be filled out completely with all customer and machine information. The warranty/RGA form with parts should then be sent to the designated location stated on form. Coneqtec/Universal will pay only standard Fed Ex or LTL truck freight on warranty items.

All warranty credits will be applied to the dealer's account.

Revised 11/1/01

2. CHECKLIST

DEALER'S FILE COPY

2.1 PRE-DELIVERY

After the Tiller has been completely setup and attached to the host machine, inspect the following. Check off each item after the prescribed action is taken.

Check that:

- ◆ No parts of the unit have been damaged in shipment. Check for things such as dents and loose or missing parts; correct or replace components as required.
- ◆ All bolts and fasteners are in place and tightly secured.
- ◆ All grease fittings have been properly lubricated; see lubrication information in this manual.
- ◆ All decals are in place and securely attached.
- ◆ The serial number of your unit is recorded in the space provided on this page.
- ◆ Then, test run the unit while checking that all components are operating correctly.

I acknowledge that the procedures were performed on this unit as outlined above

DEALERSHIP NAME

DEALER REPRESENTATIVE'S NAME

DATE CHECKLIST FILLED OUT

2.2 DELIVERY

The following checklist is an important reminder of the valuable information that **MUST** be passed on to the Customer at the time the unit is delivered. Check off each item as you explain it to the Customer.

- ◆ Give the customer his operators manual. Instruct him to be sure to read and completely understand its contents **BEFORE** operating the unit.
- ◆ Explain and review with him the **SAFETY** information in this manual.
- ◆ Explain that regular cleaning and lubrication are required for proper operation and long life. Review with him the lubrication information in this manual.
- ◆ Explain and review with him the service & maintenance information in this manual.
- ◆ Completely fill out the owner's registration, including the customer's signature and return it to the manufacturer.

I acknowledge that the above points were reviewed with me at the time of delivery.

CUSTOMER'S SIGNATURE

DATE DELIVERED

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3. INTRODUCTION

The **TILLER** was designed as an attachment machine for use on host machines such as skid steer loaders. The information contained in this manual refers only to the Tiller Machine. Information regarding the valve used to control oil flow to the Tiller attachment can be found in the host machine's manual.

The information contained within is provided to assist you in preparing, adjusting, maintaining and servicing your machine. More importantly, this manual provides an operating plan for safe and proper use of your machine. Major points of safe operation are detailed in the safety chapter of this manual. Refer to the table of contents for an outline of this manual.

Modern machinery has become more sophisticated and, with that in mind, you must read and understand the contents of the manual **COMPLETELY** and become familiar with your new machine before attempting to operate it.

Terms such as “right” and “left” as used in the manual, are as though the reader is sitting in the host machine's operator seat and facing the Tiller.

Throughout this manual, information is provided which is set in bold type and introduced by the word **NOTE**: Be sure to read carefully and comply with the message or directive given. Following this information will improve your operating or maintenance efficiency, help you to avoid costly breakdowns or unnecessary damage, and extend the life of your machine.

The Manufacturer and Society of Automotive Engineers have adopted this **SAFETY ALERT SYMBOL** to pinpoint characteristics that, if not properly followed, can create a safety hazard. When you see this symbol in this manual or on the unit itself, you are reminded to **BE ALERT! YOUR SAFETY IS INVOLVED!**



The manufacturer reserves the right to make changes or improvements in the design or construction of any part without the obligation to install such changes on any unit previously delivered.

4. SPECIFICATIONS

RT SERIES

MODEL	STANDARD CUTTING WIDTH
RT1300.....	52 INCHES (1320 mm)
RT1500.....	59 INCHES (1498 mm)
RT1700.....	66 INCHES (1676 mm)
RT1800.....	73 INCHES (1854 mm)

MAXIMUM CUTTING DEPTH: 6 inches (150 mm)

WEIGHT:

- 1300835 lbs (380 kg)
- 1500860 lbs (391 kg)
- 17001025 lbs (466 kg)
- 18001050 lbs (477 kg)

5. SAFETY

BEFORE YOU ATTEMPT TO OPERATE THIS EQUIPMENT, READ AND STUDY THE FOLLOWING SAFETY INFORMATION. IN ADDITION, MAKE SURE THAT EVERY INDIVIDUAL WHO OPERATES OR WORKS WITH THIS EQUIPMENT IS FAMILIAR WITH THESE SAFETY PRECAUTIONS.



The Manufacturer always takes the operator and their safety into consideration when designing machinery. Guards are provided on exposed moving parts for the operator's protection, however, some areas cannot be guarded or shielded in order to assure proper operation. In addition, the operator's manual and decals on the machine itself warn you of further danger and should be read and observed closely.

The **SAFETY ALERT SYMBOL** above means **ATTENTION! BECOME ALERT! YOUR SAFETY IS INVOLVED!** It stresses an attitude of “**HEADS UP**” for safety and can be found throughout this operator's manual and on the unit itself.

REMEMBER: The careful operator is the best operator. Most accidents are caused by human error. Certain precautions must be observed to prevent the possibility of injury or damage.

Please read the rules listed below for safe operation **BEFORE** you operate this equipment.

Use of the words **CAUTION**, **WARNING**, or **DANGER** herein and on the machine itself signal three degrees of hazard:

CAUTION is used for general reminders of good safety practices or to direct attention to unsafe practices.

WARNING is used to denote a specific potential hazard.

DANGER is used to denote the most serious specific potential hazard.

5.1 MANDATORY SAFETY SHUTDOWN PROCEDURE

Work of any type on machinery is always more dangerous when the machine is operating. **BEFORE** cleaning, lubricating, or servicing this unit, the following **MANDATORY SAFETY SHUTDOWN PROCEDURE** should **ALWAYS** be followed:

- 1 Move host machine's propulsion control to the neutral position and **idle engine down**.
2. Shut off Tiller.
3. Position Tiller so that it is completely resting on the ground or floor.
4. Engage the host machine's hand brake, or parking brake.
5. With the host machine's throttle to the slow idle position, shut the Engine off and remove the Ignition Key.
6. Relieve hydraulic pressure by moving the Hi-flow and cylinder control levers in both directions

REMEMBER ALWAYS IDLE ENGINE DOWN BEFORE SHUTTING OFF OIL FLOW.

ONLY when you have taken these precautions can you be sure it is safe to proceed. Failure to follow the above procedures could lead to death or serious bodily injury!

Some diagrams used herein may show Door(s), Guard(s), or Shield(s) open or removed for illustration purposes **ONLY! BE SURE** that all Door(s), Guard(s), and Shield(s) are in their proper position(s) and securely attached **BEFORE** operating the Tiller!

Read and observe **ALL** Safety information and decals on the host machine and Tiller **BEFORE** operating the unit! In addition, familiarize yourself with **ALL** of the safety devices and periodically check that they are functioning properly!

Refer to the **SAFETY** chapter of the host machine's operator manual and observe **ALL** Safety recommendations set forth in that manual!

CAREFULLY inspect **ALL** hydraulic hoses and connections on a routine basis; **NEVER** use your hand, escaping fluid under pressure can cause serious injury!



BE SURE to exercise the **MANDATORY SAFETY SHUT DOWN PROCEDURE BEFORE** proceeding to do any work on the Tiller!

BE SURE the Tiller is properly placed in the “service position” and resting on the ground **BEFORE** attempting to work on the machine.

BEFORE transporting the Tiller, **BE SURE** to raise the unit completely clear of the ground and turn it off.

ALWAYS wear proper clothing and covering when working with or on the Tiller.

DO NOT attempt to work on the Tiller or host machine with the hydraulics live! **BE SURE** to relieve the hydraulic pressure by shutting down the engine and moving all control levers **BEFORE** attempting to disconnect any hoses or **BEFORE** proceeding to remove the Tiller from the host machine.

DO NOT treat the Tiller like a bucket. It can be damaged by contact with solid objects as well as upset the stability of the host machine!

REMEMBER! It is the owner’s responsibility to communicate information regarding the safe use and proper operation and maintenance to any user of this machine!

6. OPERATION

6.1 FOREWORD

The Tiller must be attached to a host machine equipped to provide the necessary hydraulics and operational controls. As there are many different host machines available, this manual will only deal with the generic operation of the Tiller. Anyone attempting to attach and operate the Tiller must first have the knowledge and skill of operating the host machine's controls. Information regarding the host machine's controls and attaching procedure is found in the host machine's Operators Manual or from its Authorized Dealer.

6.2 ATTACHING TO AND DETACHING FROM A HOST MACHINE

Drive the skidsteer up to the quick attach of the Tiller and connect up. Exercise the **MANDATORY SAFETY SHUTDOWN PROCEDURE** before proceeding. After installing hydraulic quick couplers compatible with your skidsteer to the hydraulic hoses of the Tiller, connect them to the hydraulic outlet as follows:

1. If your skidsteer is equipped with high flow:

Connect the two 3/4" hoses to the high flow outlets of your skidsteer. If the high flow is single directional, connect the skidsteer pressure outlet to the A port of the tiller motor and the return outlet to the B port. This is the preferred tiller rotor rotation for forward travel. The case drain line from the motor, must be connected to the case drain port of the skidsteer.

2. If your skidsteer has only standard auxiliary hydraulics or B1-directional high flow hydraulics:

Connect the detent controlled outlet to the A port of the motor. Always be sure to connect the motor case drain line if a case drain outlet is supplied on the skidsteer.

6.3 PREPARING TO TILL

Determine the required depth of cut of the Tiller in regards to the host machine.

When it is safe to do so, start the host machine's engine, and ensure that the Tiller Rotor is not touching the ground. Turn on the Tiller, and check the Tiller rotation.

Increase engine RPM, with the Rotor turning. In most cases for forward travel the rotor should rotate counter clockwise when viewed from the motor end. Reverse the rotation for backward travel.

6.4 STARTING THE TILLING

Position the Tiller over the desired starting place. With the Tiller turned on, the depth shoe at "0" or resting on the starting area and the host machine's engine at full rpm, slowly rotate the Tiller into the surface to be cut. Continue to increase cutting depth by rolling the dump cylinder forward. Maximum depth of each cut is determined by the type of material being cut, the weight and hydraulic horsepower of the host machine, and the width of Tiller being used.

6.5 ADVANCING THE TILLER

Advance the Tiller. If the Tiller Rotor stalls, you have been feeding the Tiller into the cut too fast or cutting too deep. Back out of the cut until the wheel restarts, and then advance again.

6.6 ENDING THE TILLING

Stop advancing the Tiller and raise rotor out of the cut. If you do not wish to start a new cut, **idle host machine engine**, and turn the Tiller off. **DO NOT** transport the Tiller while it is running.



CAUTION: When using Tillers, periodic observation must be made of the hydraulic oil temperature indicator on the host machine. Hydraulic oil may overheat, depending on ambient temperature and duty cycle of the machine. If indicator comes on, shut off Tiller, and allow skidsteer loader to idle until the hydraulic temperature falls below 180°F (82°C). **Damage to machine may occur if these instructions are not followed.**

7. DAILY MAINTENANCE



CAUTION: NEVER attempt to do any maintenance to the Tiller while it is running. Exercise the **MANDATORY SAFETY SHUTDOWN PROCEDURE BEFORE** proceeding.

NOTE: Careful attention to the daily maintenance routines will go a long way toward ensuring efficient operation.

Each day before using the Tiller, inspect the rotor and tines for loose bolts, dull, worn or bent tines.

Remove any foreign material that might be wound around or caught in the Rotor. This type inspection should be done several times a day if the tiller is in constant use.

Grease the R. H. rotor bearing at least every four (4) hours.



WARNING: NEVER use your hands to check for hydraulic leaks. Escaping fluid under pressure can cause serious injury! If injured by escaping fluid, see a doctor at once. If proper Medical treatment is **NOT** administered **IMMEDIATELY** Serious infection or reaction can develop!



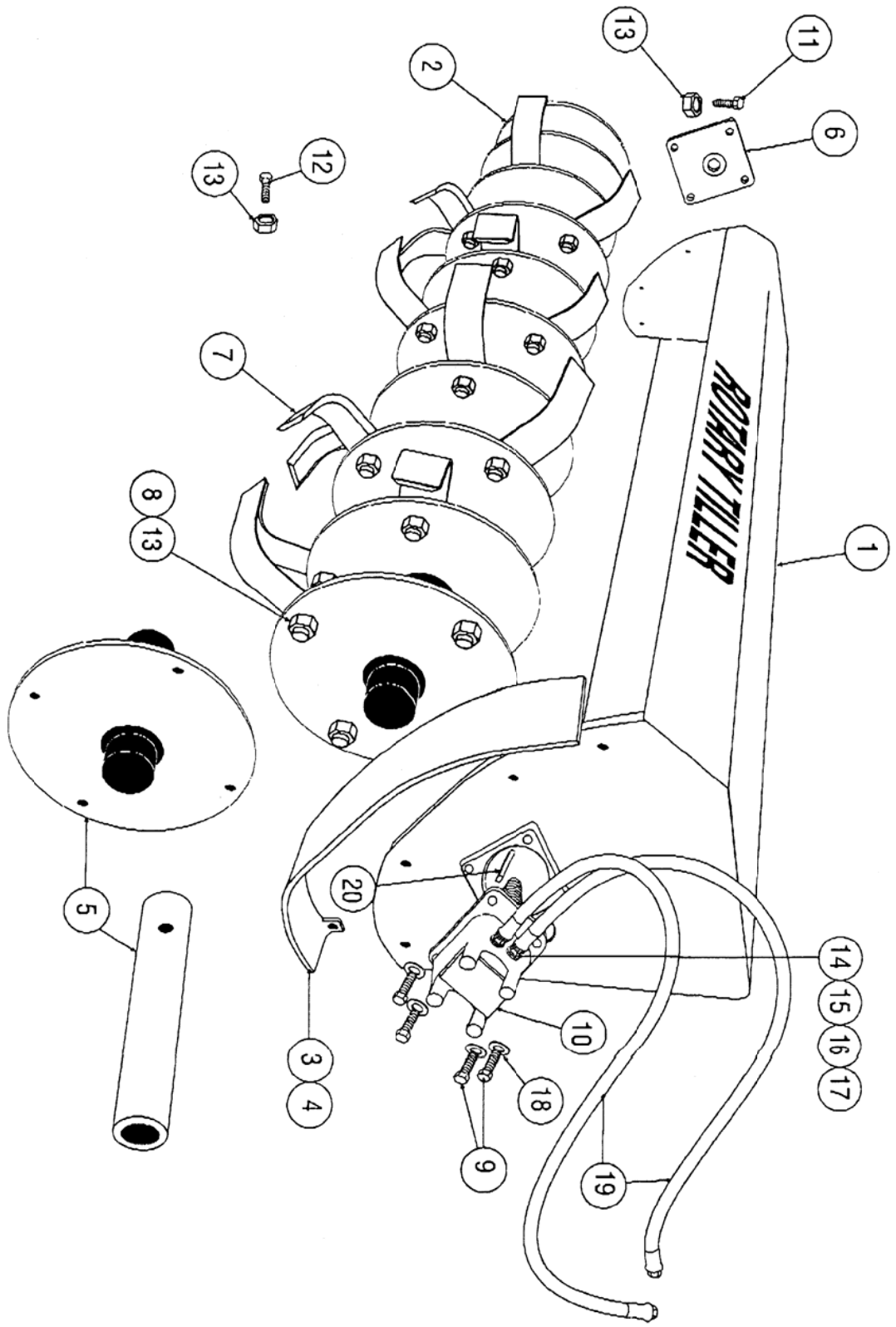
Exercise the **MANDATORY SAFETY SHUT-DOWN PROCEDURE** but find an elevated surface to set the Tiller on, or have a second person block the Tiller in place before shutting off the host machine.

7.1 TINE REMOVAL AND REPLACEMENT

When the tines become dull, worn or bent, remove the self locking nut and capscrew from the tine being replaced. Remove the tine and clean any dirt from inside the pocket. Replace the tine with a new one making sure it is installed in the same direction. Using a new nylok nut and capscrew, replace and tighten snugly against the pocket. Do not squeeze the pocket sides against the tine.

7.2 CHANGING A ROTOR

Remove the four 5/8" capscrews retaining the motor to the side plate of the Tiller. Pull the motor shaft out of the motor shaft adapter. Loosen the set screws of the right hand bearing and remove the shaft from the bearing. Replacement is a reversal of this procedure. A RT1300 can be changed to a 1500, or a 1700 can be changed to a 1800 and vice versa by exchanging the motor shaft adapter 56028 and 56029.



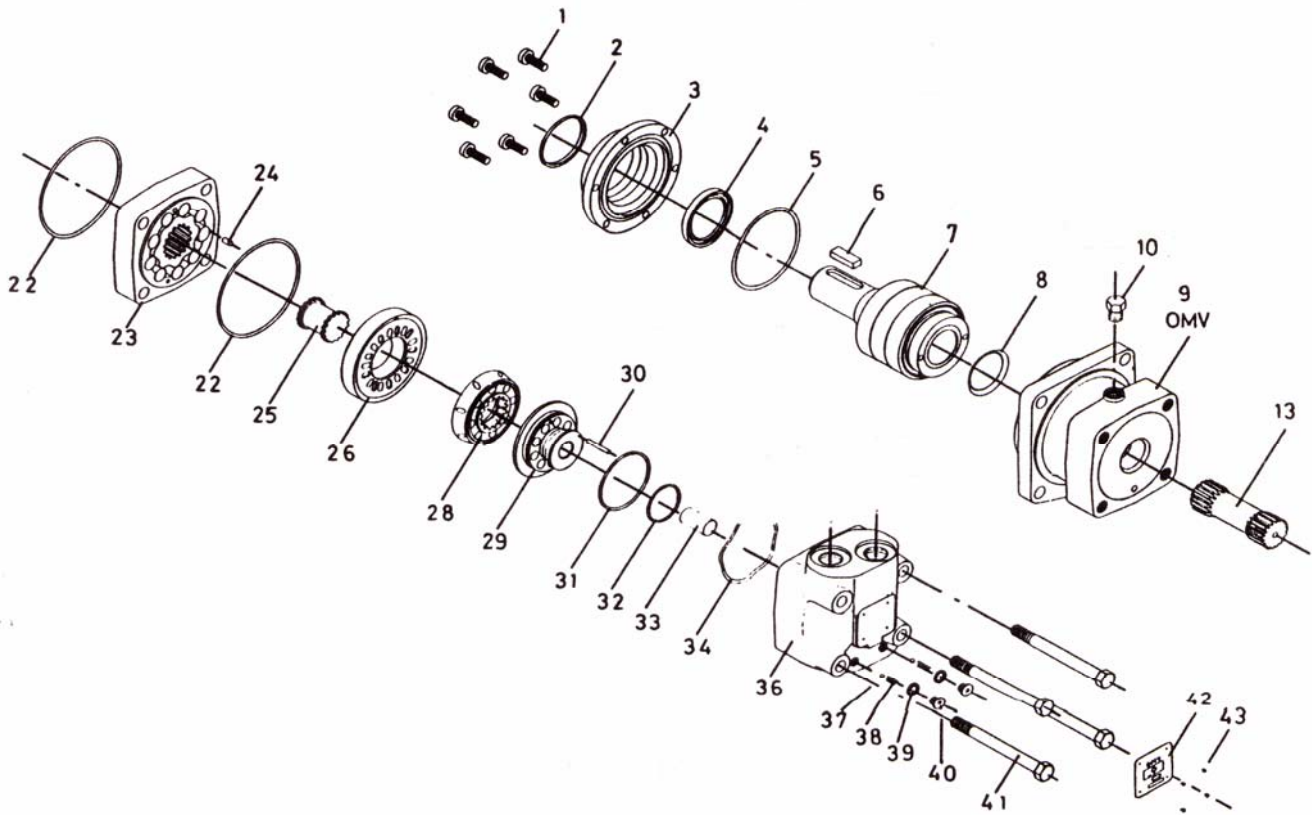
TILLER PARTS LIST

<u>ITEM</u>	<u>P/N</u>	<u>DESCRIPTION</u>	<u>QTY</u>
1	56040	Tiller Cowl RT 1300 & 1500	1
1	56060	Tiller Cowl RT 1700 & 1800	1
2	56027	Tiller Shaft RT 1300 & 1500	1
2	56053	Tiller Shaft RT 1700 & 1800	1
3	56034	RH Shoe Bearing Side	1
4	56035	LH Shoe Motor Side	1
5	56029	Motor Shaft Adapter (59" & 73")	1
5	56028	Motor Shaft Adapter (52" & 66")	1
6	54958	Bearing 2"	1
7	56038	Tines for 1300	28
7	56038	Tines for 1500	32
7	56038	Tines for 1700	36
7	56038	Tines for 1800	40
8	50A-1018	Tine Capscrews for 1300	28
8	50A-1018	Tine Capscrews for 1500	32
8	50A-1018	Tine Capscrews for 1700	36
8	50A-1018	Tine Capscrews for 1800	40
9	50A-1012	Motor Capscrews	4
10		Motor	1
11	50A-1016	HHCS 5/8 -11x2	4
12	50A-1040	Shaft Adapter Capscrew	1
13	30C-10	Nylok Nut Shaft Adapter	1
13	30C-10	Nylok Nut Tine 1300	28
13	30C-10	Nylok Nut Tine 1500	32
13	30C-10	Nylok Nut Tine 1700	36
13	30C-10	Nylok Nut Tine 1800	40
14	40040	Hyd Adapter Motor	2
15	42077	Bonded Seal #16	2
16	111Q-0604	Hyd Adapter Case Drain	1
17	55498	Bonded Seal #4	1
18	14A-10	5/8 Lock Washer	4
19		See Host Kit	
20	52681	Shaft Key	1

DANFOSS MOTOR OMV PARTS LIST

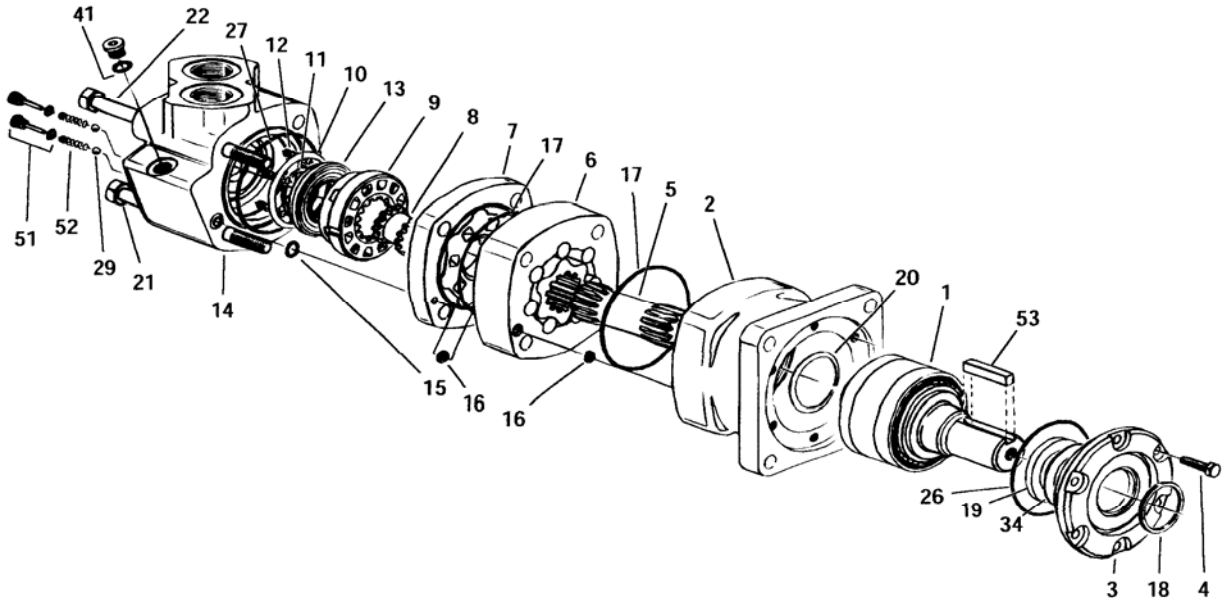
ITEM	P/N	DESCRIPTION	QTY	ITEM	P/N	DESCRIPTION	QTY
1	52676	Screw M8x1x20mm	6	26	52694	Channel Plate	1 NSS
2	52677	Dust Seal Ring	1	28	52695	Disc Valve	1 NSS
3	52678	Front Cover	1	29	52969	Balance Plate	1 NSS
4	52679	Shaft Seal	1	30	52697	Guide Pin	1 NSS
5	52680	O Ring	1	31	52698	O Ring	1
6	52681	Parallel Key	1	32	52699	O Ring	1
7	52682	Shaft Including Bearing	1	33	52700	Spacer	1 NSS
8	52683	Conical Seal Ring	1	34	52701	Spring Washer	1 NSS
9	52684	Bearing Housing	1 NSS	36	52702	Valve Housing	1 NSS
10	52685	Drain Plug Including O Ring	1 NSS	37	52703	Ball	2 NSS
13	52687	Cardan Shaft for 52708 500 mtr	1 NSS	38	52704	Springs	2 NSS
13	55333	Cardan Shaft for 52588 630 mtr	1 NSS	39	52705	Washers	2 NSS
22	55334	Cardan Shaft for 54329 800 mtr	1 NSS	41	52707	Cap Screw OMV500 & 630	4 NSS
23	52690	Gearwheel set for 52588 630mtr	1 NSS	41	55335	Cap Screw for 54329 800mtr	4 NSS
23	52691	Gearwheel set for 52708 500mtr	1 NSS	42	55254	Name Plate OMV	1 NSS
23	55332	Gearwheel set for 54329 800mtr	1 NSS	43	54930	Drive Screw	4 NSS
24	52692	Guide Pin	1 NSS	44	52829	Seal Kit OMV Includes items	1
25	52693	Valve Drive	1 NSS			2,4,5,8,22,31,32	

NOTE: NNS – NOT SERVICED SEPARATELY



EATON MOTOR 6000 PARTS LIST

ITEM	P/N	DESCRIPTION	QTY	ITEM	P/N	DESCRIPTION	QTY
1	55560	50 mm Shaft & Bearing	1 NSS	16	55582	Seal	2
2	55561	Housing Bearing	1 NSS	17	55583	Seal	2
3	55562	Retainer Front	1 NSS	18	55584	Dust Seal	1
4	50A-0608	Screw Cap	6 NSS	19	55585	Seal Shaft	1
5	55563	Drive Main 390	1 NSS	20	55586	Seal Shaft Face	1
5	55564	Drive Main 490	1 NSS	21	55587	Screw Cap 390	2 NSS
5	55565	Drive Main 625	1 NSS	21	55588	Screw Cap 490	2 NSS
5	55566	Drive Main 800	1 NSS	21	55589	Screw Cap 625	2 NSS
5	55567	Drive Main 985	1 NSS	21	55590	Screw Cap 800	2 NSS
6	55568	Geroler - 390	1 NSS	21	55591	Screw Cap 985	2 NSS
6	55569	Geroler - 490	1 NSS	22	55592	Screw Cap 390	2 NSS
6	55570	Geroler - 625	1 NSS	22	55593	Screw Cap 490	2 NSS
6	55571	Geroler - 800	1 NSS	22	55594	Screw Cap 625	2 NSS
6	55572	Geroler - 985	1 NSS	22	55595	Screw Cap 800	2 NSS
7	55573	Plate Valve	1 NSS	22	55596	Screw Cap 985	2 NSS
8	55574	Drive Valve	1 NSS	23	55599	Plug Assy	1
9	55575	Valve	1 NSS	24	55600	Check Plug Assy	2
10	55576	Seal Face Outer	1		55511	Seal Kit (Not Shown)	
11	55577	Seal Face Inner	1		Incs, 15,16,17,18,19,20,26,27		AR
12	55578	Spring	3 NSS				
13	55579	Balance Ring W/Pins	1 NSS				
14	55580	Housing Valve	1 NSS				
15	55581	Seal	1				



TILLER HOST KITS

HIGH FLOW

56982 BOBCAT- NEW HOLLAND- JOHN DEERE - KOMATSU - CASE 400 SERIES

Part #	Description	Qty
55524	3/4 x 100" Hose	2
55174	3/8 x 106" Case Drain Hose	1

56982 CASE 1845, XT - GEHL - MUSTANG - THOMAS - VOLVO- JCB

55524	3/4 x 100 Hose	2
54170	3/4 x 125 Case Drain Hose	1

LOW FLOW

56980 BOBCAT - CASE - NEWHOLLAND - JOHN DEERE - GEHL - MUSTANG VOLVO -THOMAS - JCB

55902	3/4X72" Hose	2
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56981 KOMATSU - JCB

55524	3/4 x 100 Hose	2
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P/N 56135

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